



Rol-Tec Expands Green Bay Headquarters

"Investing in a Quality Facility & Equipment"



Going on thirty years in business, Rol-Tec started in a garage in 1991 and has since grown into one of the most well-rounded, highest tech roller facilities of its kind. Located in Ashwaubenon, a suburb of Green Bay, Wisconsin, Rol-Tec manufactures roller coverings and molded precision parts for printing, industrial, and converting operations throughout North America.

Investments in a variety of specialty services and manufacturing processes have

resulted in several expansions over the years. Last fall, Rol-Tec began construction on yet another addition to its Green Bay headquarters. This new space will help meet the company's growing sales by expanding their metal machining operations and improving workflow.

Along the top of the walls of the new addition, 40mm LEXAN™ THERMOCLICK™ clear panels allow plenty of natural light to filter into the work area below, minimizing the need for artificial lighting. "There are times when the sun is coming in, that we could actually turn off the lights. There's that much light coming in," said Jim Struve, Head of Maintenance at Rol-Tec. "The polycarbonate panels make a huge difference even on an overcast day. I would recommend these panels to anyone putting up a building."



LEXAN™ THERMOCLICK™ panels allow for designs that are visually striking yet economically practical. Installation costs are low because this high-performance product features a specially designed tongue and groove interlocking connection for fast on-site assembly.

Jim had this to say about the THERMOCLICK™ installation process: "According to the guys that put the building addition up, the polycarbonate panels were not hard to install. Once you get the top and

bottom channels mounted, just cut the panels to size and slide them into place.”



The plant expansion also included adding a new wash bay area. Built to stand up to daily abuse and impact, the wash bay walls were covered with light grey Trusscore PVC liner panels. Trusscore’s durable, smooth surface is highly resistant to scratches, moisture, mildew, and most chemicals — making it well suited for this type of wet environment.

“The Trusscore panels were nice to install. The interlocking design made it really easy. The biggest trick is making sure whatever you’re putting the panels on is right.” Jim smiled and

went on to say. “If the walls are square, the installation process will go well.”

Rol-Tec’s latest expansion is targeted for completion by the end of this year, though no actual date has been set. “It’s a total revamp of most of the plant. We’re not only gaining more work area, but the flow of work will be much better,” Jim explained. “When we’re done, you’ll be able to drive a vehicle straight through the plant and out the big shipping door on the other side of the building!”

[To learn more about Rol-Tec and the high quality rubber rollers and parts they produce, please visit their website.](#)

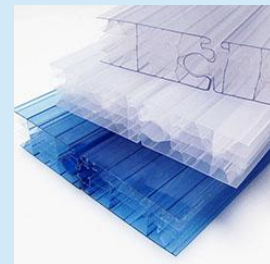
Featured Product

LEXAN™ THERMOCLICK™ Polycarbonate Sheets

LEXAN™ THERMOCLICK™ high-performance sheets are impact resistant, energy-saving multiwall sheets with a specially designed tongue and groove connection. This interlocking system eliminates the need for vertical profiles, thereby saving costs and enhancing aesthetics.

- UV Protected Outer Surface
- Good Light Transmission & Diffusion
- Superb Thermal Insulation Properties
- High Impact Strength & Breakage Resistance
- Simple, Fast, & Easy On-Site Installation

Stocked in clear, opal, and blue, the LEXAN™ THERMOCLICK™ polycarbonate sheet system is available in 40mm and 50mm thicknesses.



THERMOCLICK™ sheets provide the building and construction industry with a glazing material that meets the demand for increased energy efficiency and is an excellent alternative to glass clerestory windows.

[Product Info](#)

DIY Tip of the Month
Winter Greenhouse Gardening

**Fall is a Good Time to
Clean Your**

Did you know there are many cold-hardy plants that can be grown in your hobby greenhouse year-round? Spinach, kale, swiss chard, onions, garlic, beets, carrots, turnips, and many herbs are all excellent winter gardening choices.



To thrive during the cold season months, plants require heat. The colder it is outside your greenhouse, the greater the need for heat inside. Keeping the heat gained during the day in and the cold at night out is key to successful winter greenhouse gardening. There are many factors that influence how warm a greenhouse gets in the winter such as:



- Sunshine Per Day
- Nighttime Temperatures
- Insulation & Heat Retention
- Ventilation & Air Flow

The design of your greenhouse and the materials it is made of significantly affect how warm it will be in the winter. Have you been dreaming of owning your own greenhouse? Fall is a great time to build! For help choosing the right glazing product for your greenhouse, please call 888.602.4441 today to speak to a knowledgeable A-Team member.

Polycarbonate Roof

Q: What is the recommended method for cleaning polycarbonate sheets?

A: Periodically cleaning can help prolong the life of multiwall and corrugated polycarbonate sheets. Normal dust and dirt accumulation is washed off by the rain.

Regular rinsing of sheets with clean lukewarm water is sufficient in dry areas. Use of incompatible cleaning products can cause structural or surface damage.

Never use abrasive cleaners, corrosive chemicals, or gasoline.

Never scrub with brushes, steel wool, or other abrasive materials.

Don't use squeegees, razorblades, or other sharp instruments to remove deposits or spots.

Don't clean polycarbonate sheets in direct sunlight or at high temperatures.

Note: A good grade of Fels-Naptha or isopropyl alcohol may be used to remove fresh paint or grease. Rub lightly with a soft cloth. Afterwards, wash using mild soap and lukewarm water. Rinse thoroughly.

[More FAQs](#)

Understanding the Fundamentals of Light Transmission

Light transmission is measured by the degree of light passing through a polycarbonate sheet without being absorbed or reflected. AmeriLux offers a variety of polycarbonate sheets with different percentages of light transmission. These high-performance sheets are perfect for a variety of indoor and outdoor glazing applications.

The structure, color, and thickness of a polycarbonate sheet will affect its light transmission. Make sure to choose the correct sheet for your specific application.

What features affect the light transmission of a multiwall sheet?

Structure
Twin Wall
Triple Wall
5X Wall

Thickness

6mm	16mm	20mm	32mm
8mm	10mm	25mm	40mm

Color

Clear - Direct Light	SoftLite - Soft Diffused Light
Opal - Ample Light	Bronze - Least Amount of Light

Links of Interest

- [Many contemporary elements form the interior palette of the 19 Douro Road apartments including structural steel beams that frame and divide the length of a](#)

polycarbonate wall.

- New subway trains feature improved accessibility for wheelchair users and polycarbonate barriers to ensure the health and safety for both drivers and passengers.
- Designed by Bia Design Group, Shifting Nests is a project made of sustainable, low-cost tiny homes built out of plywood, metal cladding, and corrugated polycarbonate.

News from Shape Products

Shaping the Future of Custom Projects

Shape Products has been a leading manufacturer and supplier of window wells and window well covers for two decades. Although we specialize in these products, we've become subject matter experts in thermoforming and compression molding throughout the years. [Click here to learn about our capabilities, equipment, and more.](#)



All custom projects are quoted in house by our team of experts. Whether you're in the beginning planning stages or you know exactly what you want, contact our team today to discuss your next project!

Company Highlights

Meet the A-Team

Employee Spotlight | Marc Leisgang

Marc joined the AmeriLux Logistics division this past February. With experience in new business implementation and direct accountability for dedicated fleets across the Midwest, Northeast, and Southeast, he brings valuable industry knowledge and background to the team.

As the Director of Operations, Marc oversees the operations for both the Transportation and Logistics divisions. His main initiative is on continued and sustainable growth while achieving win-win solutions for our customers, drivers, and office staff.

Excited to build upon the positive momentum and success of the two divisions, Marc says he has been enjoying working with a team of energetic and dedicated employees who are all focused on servicing and adding value to its customers.

When asked about his first impression of AmeriLux, Marc commented on the genuine enthusiasm he had felt by every employee when they talked to him about the company as a whole or described the core functions of their job.



"I was impressed by how the culture statements were consistently intertwined in my initial conversations with the team."

"Communication is Our Currency"



“We prioritize face-to-face interaction over electronic communication in a world going the other way. We seek deeper, more profound connections that build authentic relationships. We look to create maximum value in our daily exchanges with one another through presence of mind and body.”

*This Month's Brand
Ambassador is
Alyssa Birkholz, Account
Manager - AmeriLux
International*

How We Succeed at AmeriLux

The AmeriLux Family of Companies

AmeriLux International

AmeriLux Transportation & Logistics

Shape Products

